

FIG. 1

MACHINE AND METHOD OF

OPERATING THE SAME

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Page 2 of 5

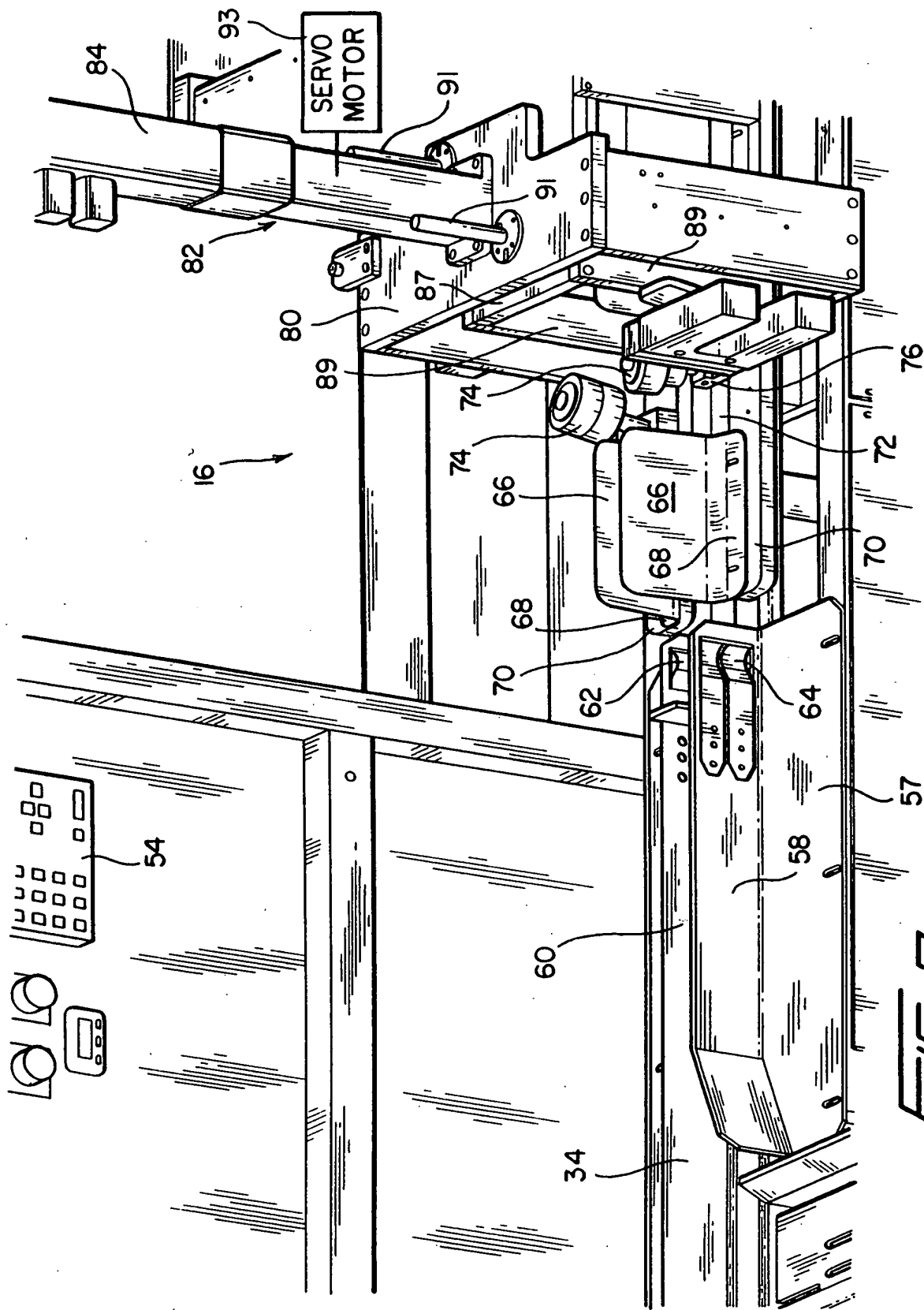


FIG. 2

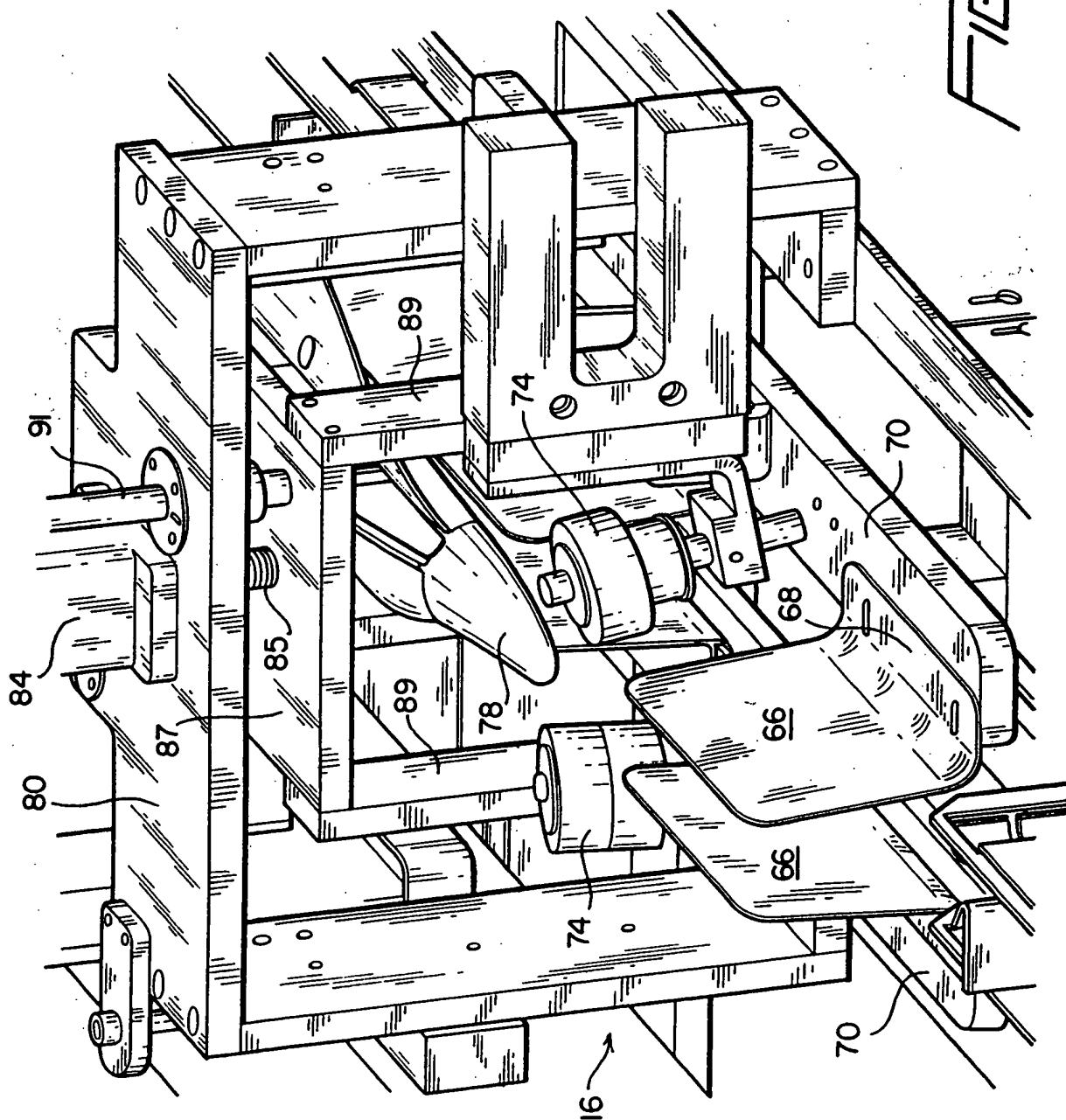
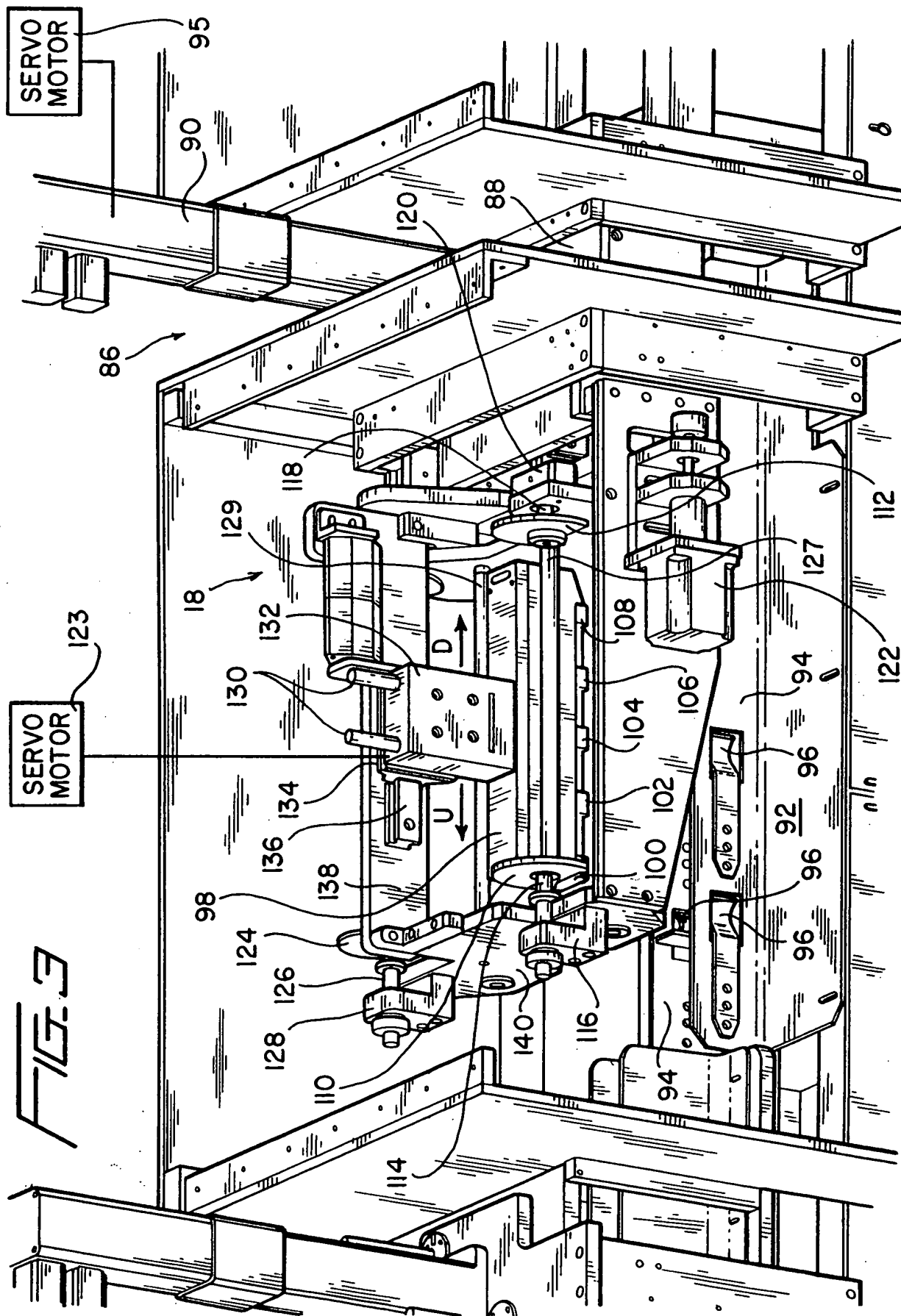


FIG. 2a



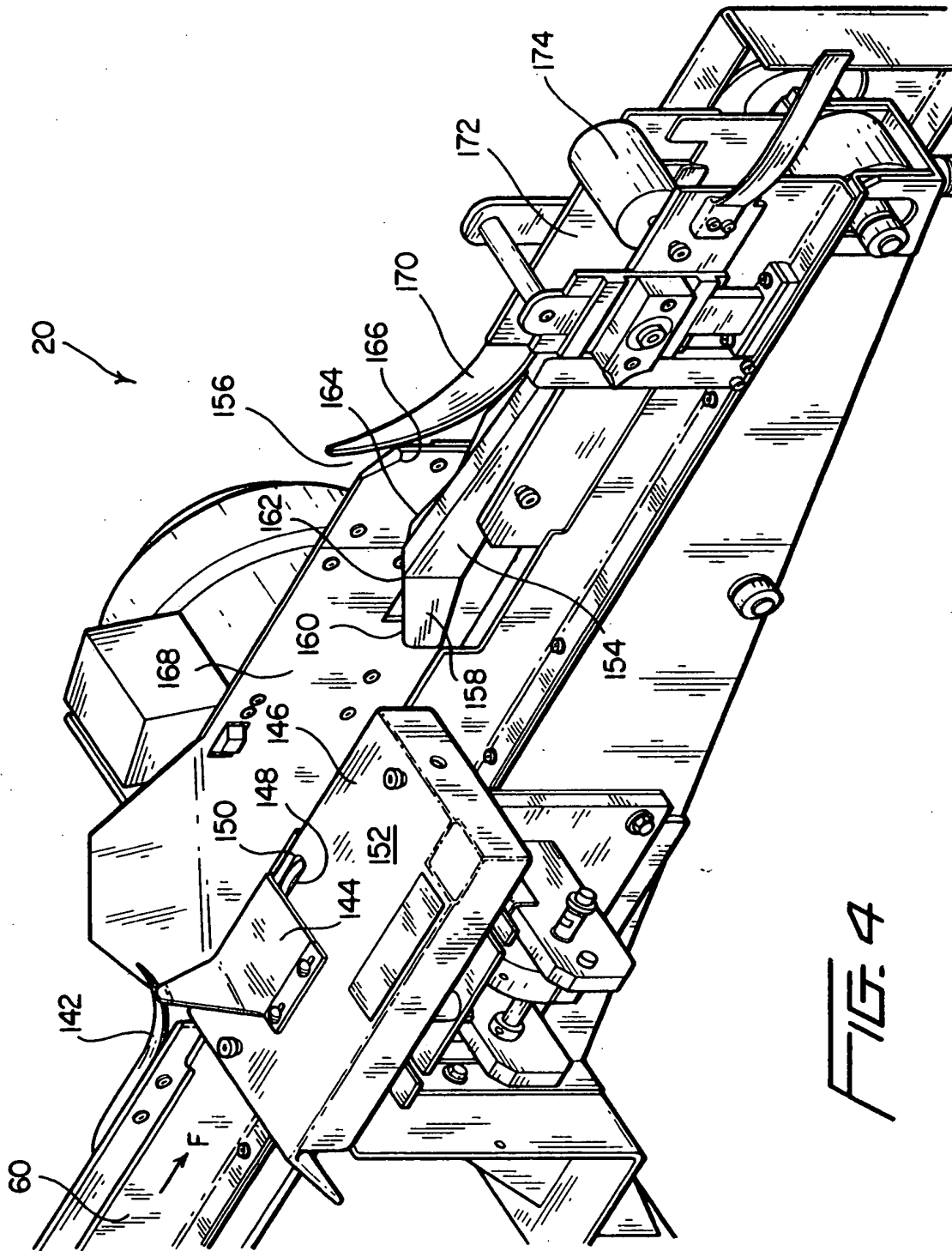


FIG. 4